



“Our mission, is your satisfaction!!”

About us...

CW Welding and Fabrication is a locally owned and operated shop in Southwestern Minnesota.

We pride ourselves in being able to meet all of your welding and fabrication needs no matter the job size. We offer competitive pricing, quality work and dependable service. Our mission is your satisfaction!

For over 20 years CW Welding has been custom building trailers, fish-house frames, agricultural products, grain chutes/transitions, rock boxes and other specialty equipment.



Visit us at: www.cwweld.net



To **lower** your frame, crank front end first and then back.



To **lift** your frame, first crank back end and then front.

CW Welding & Fabrication, LLC

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Maintenance and Care guide

Steel trailer frames and trailers



5-year Limited Warranty (standard)

5-Year Limited Warranty

CW Welding and Fabrication, LLC (Warrantor) guarantees that the chassis' they provide are free from defects in the design and workmanship.

Summary

- CW must be given a reasonable opportunity to inspect the product.
- Applies only to frames built after 01/01/17.
 - Date is welded under front hitch.
- Only applies to the chassis that becomes structurally unfit due to the faulty construction by the Warrantor.
- The product must be stored, handled and maintained in a manner generally accepted in the industry, in accordance with this care guide and product design specifications relative to loading.

****Full text of manufacturer's warranty is available online or by request.**

At Least... Grease 2-3 times a year



- (Idler shaft)
In front of wheels.



**** Pictures are from frames manufactured after November 2015.**

At Least... Grease 2x per month.



- Passenger side, rear, rollers.



- Front (hitch) rollers

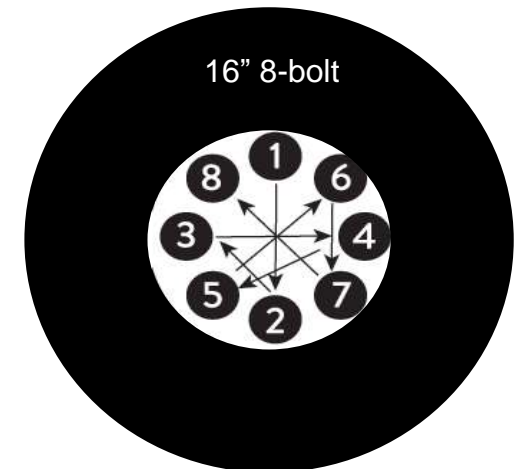
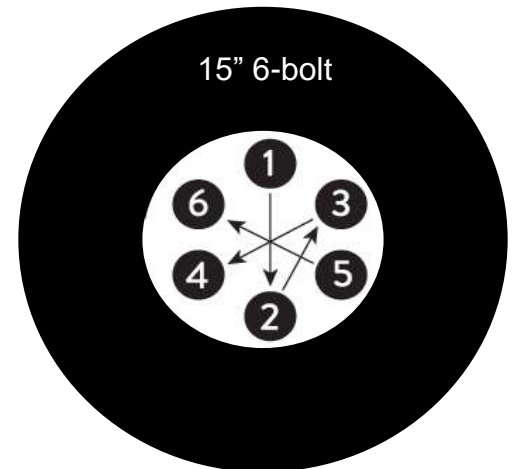


- Driver side, rear, rollers.

Before each trip REMEMBER....

Lug Nut Torque Specifications

Stud Size	Lug Nut Type	Torque Specs	Wheel Size & Type	Wheel Material
1/2"	Coned	90-120 ft.-lb.	15"	Aluminum
9/16"	Coned	120-140 ft.-lb.	16"	Aluminum



Arrows reflect manufacturer's suggested torqueing order for our various wheel lug nut patterns.